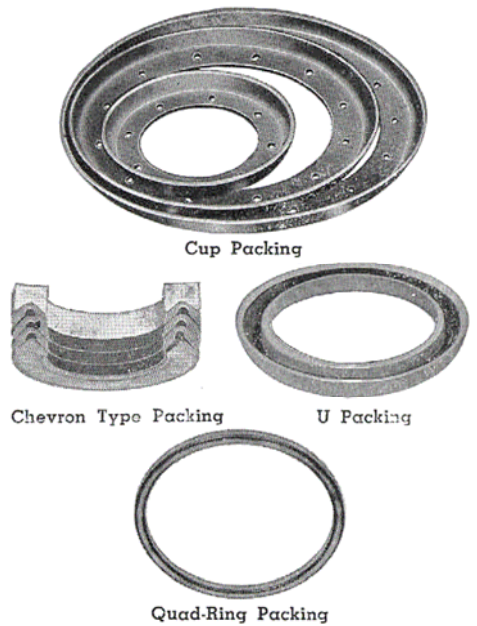


## Pneumatic Packings

**Dayton Die Cushions Packings** are of first quality material, thus assuring long wear and dependability under strenuous conditions. When ordering packings, please give model, size and serial number of cushion as well as part number of the packing.

There has been a **change in the type of packing** used on several models. Serial number higher than the one listed below for particular cushion model use quad packing instead of cup packing. Please refer to the tables below to check what type of packing your cushion uses.



Model C Piston Packings				
	Piston Diameter	Cup Packing Part Number	Quad Ring Part Number	Cushion Serial Number *
C-6	6"	495	8312	19762
C-8	8"	169	8335	19603
C-10	10"	490	8700	19570
C-12	12"	492	10109	19238
C-14	14"	179	9878	19187
C-16	16"	168	10110	19230
C-18	18"	650	10687	19646
C-20	20"	970	10688	19609
C-22	22"	1104	15393	19642
C-24	24"	798	15394	19384

\* Quad Ring Packings used after this Serial Number.

<b>Model D Piston Packings</b>				
	<b>Piston Diameter</b>	<b>Cup Packing Part Number</b>	<b>Quad Ring Part Number</b>	<b>Cushion Serial Number *</b>
D-5	5"	646	10013	19035
D-6	6"	495	8312	18985
D-8	8"	169	8335	19105
D-10	10"	490	8700	19185
D-12	12"	492	10109	19532
D-14	14"	179	9878	20264
D-16	16"	168	10110	19232

\* Quad Ring Packings used after this Serial Number.

<b>Model D Rod Packings</b>				
	<b>Rod Diameter</b>	<b>Chevron Type Packing Part Number</b>	<b>Quad Ring Part Number</b>	<b>Cushion Serial Number *</b>
D-5	1 ¼" Quad, 1 ½ " Chevron	702	10013	19035
D-6	1 ¼"	811	8312	18985
D-8	1 ½"	702	8335	19105
D-10	1 ½"	702	8700	19185
D-12	2"	684	10109	19532
D-14	2"	684	9878	20264
D-16	2"	684	10110	19232

\* Quad Ring Packings used after this Serial Number.

<b>Model HC Piston Packings</b>				
	<b>Piston Diameter</b>	<b>Cup Packing Part Number</b>	<b>Quad Ring Part Number</b>	<b>Cushion Serial Number *</b>
HC-8	8"	169	8335	24997
HC-10	10"	490	8700	19626
HC-12	12"	492	10109	20115
HC-14	14"	179	9878	19343
HC-16	16"	168	10110	19253
HC-18	18"	650	10687	20056
HC-20	20"	970	10688	20009
HC-22	22"	1104	10689	19639
HC-24	24"	798	10690	19743
HC-30	30"	8650	10761	19974
HC-40	40"		10699	19600

\* Quad Ring Packings used after this Serial Number.

Model HD Piston Packings				
	Piston Diameter	Cup Packing Part Number	Quad Ring Part Number	Cushion Serial Number *
HD-8	8"	169	8335	22375
HD-10	10"	490	8700	20000
HD-12	12"	492	10109	
HD-14	14"	179	9878	18873
HD-16	16"	168	10110	19799

\* Quad Ring Packings used after this Serial Number.

Model HD Rod Packings				
	Rod Diameter	Chevron Type Packing Part Number	Quad Ring Part Number	Cushion Serial Number *
HD-8	2"	684	8311	22375
HD-10	2"	684	8311	20000
HD-12	3"	6510	9893	
HD-14	3"	6510	9893	18873
HD-16	3" Quad 3 1/2" Chev.	7310	9893	19799

\* Quad Ring Packings used after this Serial Number.

Model L Piston Packings				
	Piston Diameter	Cup Packing Part Number	Quad Ring Part Number	Cushion Serial Number *
L-5	5"	646	-	-
L-6	6"	495	-	-
L-8	8"	169	-	-
L-10	10"	490	8700	19476
L-12	12"	492	10109	21615

\* Quad Ring Packings used after this Serial Number.

Model L Rod Packings				
	Rod Diameter	U-Packing Part Number	Quad Ring Part Number	Cushion Serial Number *
L-5	1 1/2"	6187	9324	19680
L-6	1 1/2"	6187	9324	19506
L-8	1 1/2"	6187	9324	19400
L-10	1 1/2"	6187	9324	19476
L-12	2"	6746	8311	21615

\* Quad Ring Packings used after this Serial Number.

<b>Model L Rod Packings</b>				
	<b>Piston Diameter</b>	<b>U-Packing Part Number</b>	<b>Quad Ring Part Number</b>	<b>Cushion Serial Number *</b>
R-3	3"	5987	9653	18586
R-4	4"	5975	7955	18877
R-5	5"	5985	10013	18747
R-6	6"	495	8312	18798

\* Quad Ring Packings used after this Serial Number.

<b>Model L Rod Packings</b>				
	<b>Rod Diameter</b>	<b>U-Packing Part Number</b>	<b>Quad Ring Part Number</b>	<b>Cushion Serial Number *</b>
R-3	1"	6121	9141	18586
R-4	1 ¼"	6122	7954	18877
R-5	1 ½"	6123	9324	18747
R-6	2"	6759	8311	18798

\* Quad Ring Packings used after this Serial Number.